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## MEMORANDUM

**Date:** December 2, 2005

**Subject:** Painting Galvanized (PG or HG) Steel

**From:** Unistrut Engineering

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Painting galvanized steel should follow the procedures established by the Steel Structures Painting Council (SSPC). The recommended procedures and specifications to paint galvanized steel are:

- SSPC Good Painting Practice, Volume 1, Chapter 22, "Painting Galvanized Steel"
- SSPC-SP1, "Surface Preparation Specification No. 1 – Solvent Cleaning"
- SSPC-Paint 27, "Paint Specification No. 27, Basic Zinc Chromate-Vinyl Butyral Wash Primer"



Columbia-MBF



KAF-TECH



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