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MEMORANDUM

Date: April 10, 2007

Subject: Painting Over Perma-Green Channel

From: Unistrut Engineering

Unistrut Channel with the Perma-Green is a high quality finish similar to an automotive finish. The best method to topcoat factory painted channel is by using a liquid or powder coat finish. Both of these are a thermoset finish and have excellent adhesion and performance.

If the topcoat will be an air-dry paint, the following procedure is **suggested**:

1. Lightly tack sand the surfaces to be painted. Take the gloss off – do not remove down to metal.
2. Clean off the surfaces and let dry, if required (e.g. if cleaned via damp rag)
3. Apply Air-Dry Paint (listed in order of best probable performance)
 - o Acrylic Urethane
 - o Polyester
 - o Alkyd

An air-dry paint used for to over-coated factory painted channel has not been tested. The above procedure **is a suggested method** for applying an air-dry topcoat. Test data is not available to indicate performance of this type of topcoat.



Columbia-MBF



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