

Unistrut Corporation 4205 Elizabeth St. Wayne, Michigan 48184

Tele: 734.727.4000 800.521.7730 Fax: 734.721.4106

www.unistrut.com

MEMORANDUM

Date: April 10, 2007

Subject: Part Number Marking in Welded Unistrut Channel (Double and Combination)

From:

David J. Jeltes, PE Sales Engineering Manager

When rolling channel, Unistrut marks the single channel part number (e.g. P1000) inside the channel every $18^{\circ} - 24^{\circ}$ o.c. In addition, a unique identifying number is also imprinted at the same frequency. This number can be traced back to the mill test report.

Double channel (e.g. P1001) and combination channel (e.g. P1001A) are factory welded using single channel. Therefore, the part number marking you see in double or combination channel will actually be that of the single channel component from which the section is made. For example, P1001 is made from 2 pieces of P1000, so the marking in P1001 will be "P1000".

This marking is also true for safety related products. For example, N1001 is made from 2 pieces of N1000, so the marking in the N1001 will be "N1000".